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# Specifying Pervious Concrete

Philip Kresge

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National Resource Director  
National Ready Mixed Concrete Association



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# Think Outside the Box

- 8 Eight
- 5 Five
- 4 Four
- 9 Nine
- 1 One
- 7 Seven
- 6 Six
- 3 Three
- 2 Two
- 0 Zero

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# Infiltration Systems

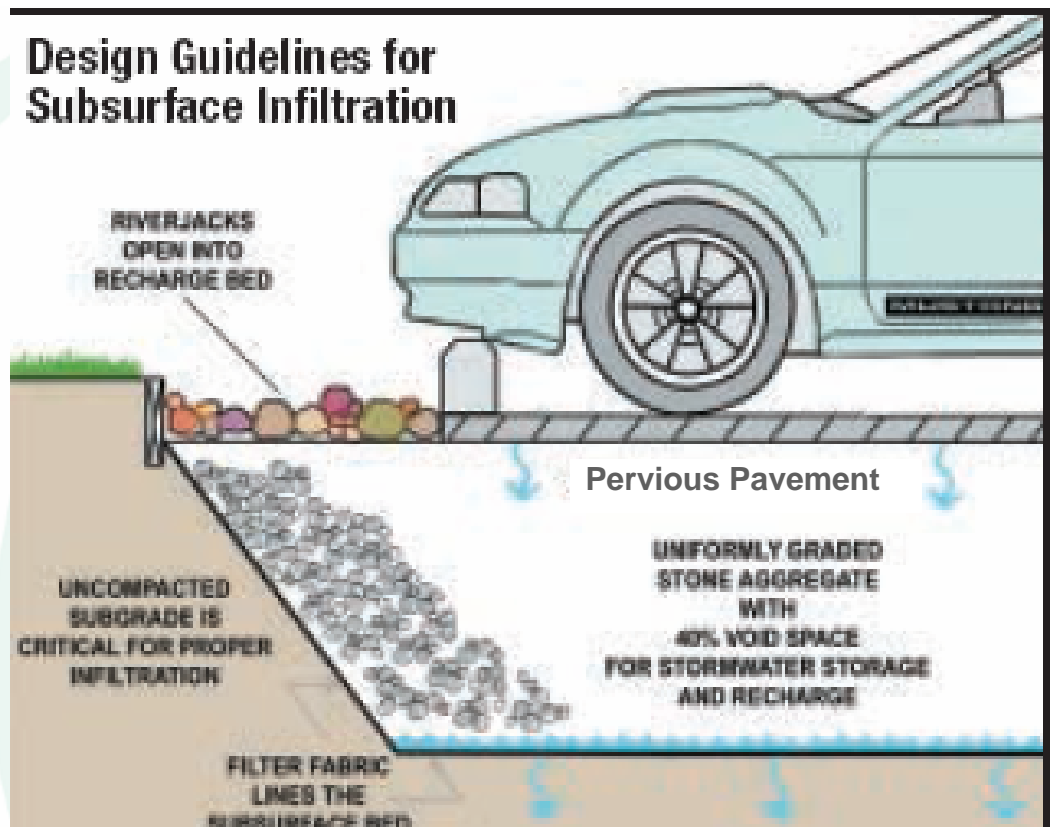
Developed in 1970's

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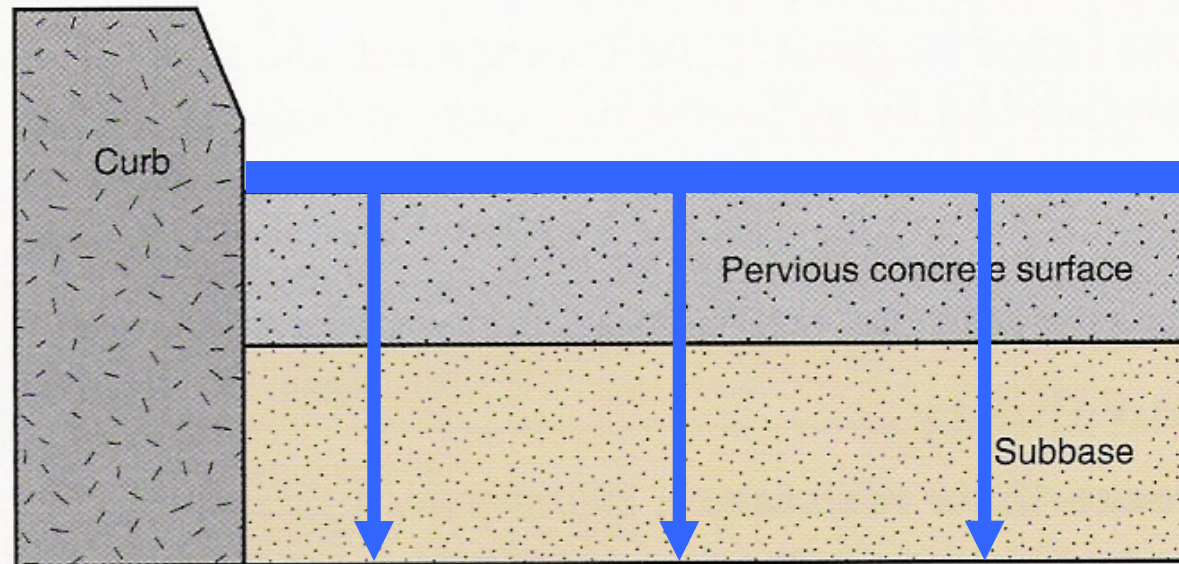
Franklin Institute, Philadelphia, PA

# Infiltration System

- Subgrade compacted 92 – 95%
- Filter fabric
- Underlying, open-graded stone bed
  - 6” to 24” clean aggregate base
- Porous pavement surface
  - 4” to 6”



\* Illustration courtesy of T Cahill Associates



- Water drains through pavement into stone bed and infiltrates slowly into underlying soil mantle
  - 0.1 – 0.5 in/hr acceptable
  - Total drawdown time should not exceed 5 days



# Why Specify Pervious Concrete?

# Environmental Issues

- Water Quality
  - First-Flush Pollution Mitigation
  - Groundwater Recharge
  - Flood Prevention / Management



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# First Flush

- First 1" of rain
  - Contains contaminants
    - EPA requires collection and treatment prior to release
  - USGS study – Austin, TX
    - High concentration of polycyclic aromatic hydrocarbons (PAH)
    - Attributed to asphalt parking lot runoff
    - Runoff from asphalt-based sealants 10 times higher
    - Runoff from coal-tar based sealants 65 times higher
    - Source:
      - [http://water.usgs.gov/nawqa/asphalt\\_sealers.html](http://water.usgs.gov/nawqa/asphalt_sealers.html)

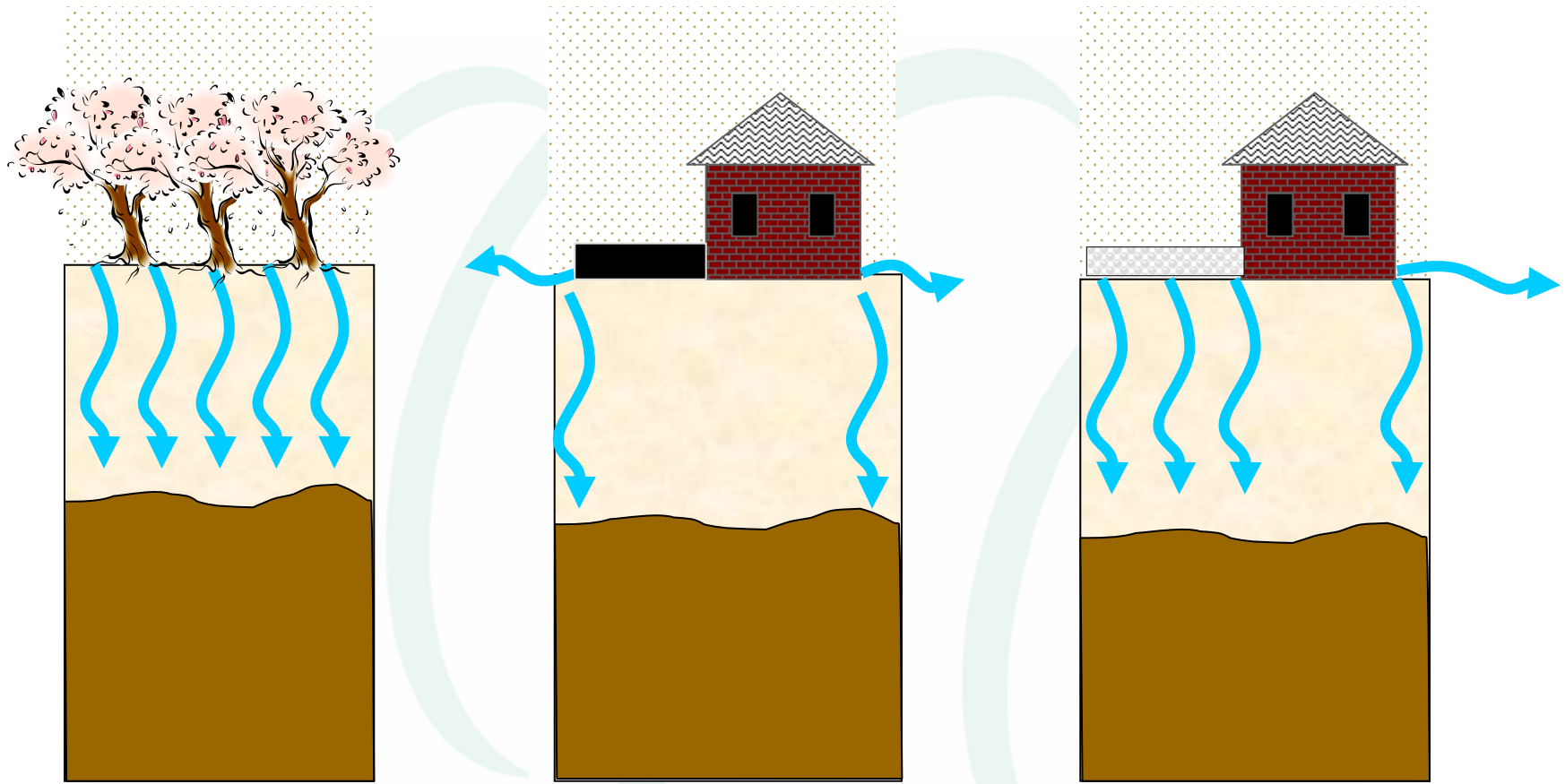


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# First Flush

- Pervious concrete pavement reduces runoff
  - Eliminates first flush
  - Captured by void structure
  - Minimization of PAH
- Soil chemistry and biology will naturally treat water
  - Oil drips and other automotive pollutants are “attacked” by naturally occurring soil microbes

# Your Drinking Water



Pre-Development

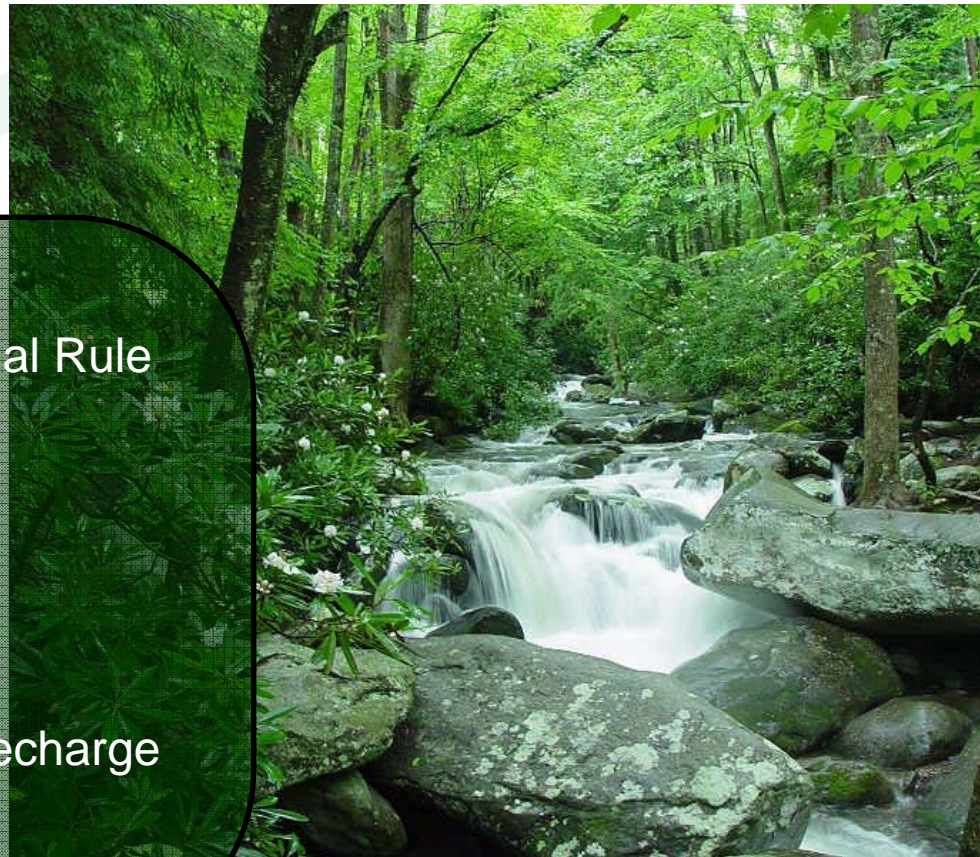
Post-Development

LID

# US EPA - Clean Water Act

## EPA Storm Water Phase II Final Rule (EPA 2000)

- Reduce or eliminate runoff
- “Treatment” of Pollutants  
(Percolation)
- Groundwater and aquifer recharge
- Minimize Flooding



# Sustainable Development



## Green Building Rating System

For New Construction &  
Major Renovations

(LEED-NC)

Version 2.2

# Highlighted Credits

## Sustainable Sites

Credit 6.1 & 6.2:  
Stormwater Design

Credit 7.1:  
Heat Island Effect,  
Non-Roof



LEED-NC

LEED-NC Version 2.2 Registered Project Checklist

### Sustainable Sites

14 Possible Points

Prereq	Credit	Description	Points	Requirement
		<b>Construction Activity Pollution Prevention</b>		Required
	Credit 1	<b>Site Selection</b>	1	1
	Credit 2	<b>Development Density &amp; Community Connectivity</b>	1	1
	Credit 3	<b>Brownfield Redevelopment</b>	1	1
	Credit 4.1	<b>Alternative Transportation, Public Transportation Access</b>	1	1
	Credit 4.2	<b>Alternative Transportation, Bicycle Storage &amp; Changing Rooms</b>	1	1
	Credit 4.3	<b>Alternative Transportation, Low Emitting &amp; Fuel Efficient Vehicles</b>	1	1
	Credit 4.4	<b>Alternative Transportation, Parking Capacity</b>	1	1
	Credit 5.1	<b>Site Development, Protect or Restore Habitat</b>	1	1
	Credit 5.2	<b>Site Development, Maximize Open Space</b>	1	1
	Credit 6.1	<b>Stormwater Design, Quantity Control</b>	1	1
	Credit 6.2	<b>Stormwater Design, Quality Control</b>	1	1
	Credit 7.1	<b>Heat Island Effect, Non-Roof</b>	1	1
	Credit 7.2	<b>Heat Island Effect, Roof</b>	1	1
	Credit 8	<b>Light Pollution Reduction</b>	1	1



Credit 3.1 Water Efficient Landscaping Reduce by 50%

Credit  
Credit  
Credit  
Credit  
Credit

Yes No

Enr

Prereq

Prereq

Prereq

Prereq

Credit

Credit

Credit

Credit

Credit

Credit

Credit

Credit

Credit

1  
1  
1  
1  
1

17 Points

Required

Required

Required

1 to 10

1 to 3

1

1

1

1

1

1

1

1

continued...

# Stormwater Design

# Credit 6.1 & 6.2

## EPA Storm Water Phase II Final Rule (EPA 2000)

- Reduce or eliminate runoff
- “Treatment” of Pollutants (Percolation)
- Groundwater and aquifer recharge
- Minimize Flooding

Quantity



Quality




# Highlighted Credits

## Water Efficiency

Credit 1.1 & 2.2:  
Water Efficient Landscaping

Credit 3.1 & 3.2  
Water Use Reduction

 **LEED-NC**  
**LEED-NC Version 2.2 Registered Project Checklist**  
 << enter project name >>  
 << enter city, state, other details >>  
 Ver. 7 No

Sustainable Sites		14 Points
	Prereq 1 Construction Activity Pollution Prevention	Required
<input type="checkbox"/>	Credit 1 Site Selection	1
<input type="checkbox"/>	Credit 2 Development Density & Community Connectivity	1
<input type="checkbox"/>	Credit 2 Brownfield Redevelopment	1
<input type="checkbox"/>	Credit 4.1 Alternative Transportation, Public Transportation Access	1
<input type="checkbox"/>	Credit 4.2 Alternative Transportation, Bicycle Storage & Changing Rooms	1
<input type="checkbox"/>	Credit 4.3 Alternative Transportation, Low-Emitting and Fuel-Efficient Vehicles	1
<input type="checkbox"/>	Credit 4.4 Alternative Transportation, Parking Capacity	1
<input type="checkbox"/>	Credit 5.1 Site Development, Protect or Restore Habitat	1
<input type="checkbox"/>	Credit 5.2 Site Development, Maximize Open Space	1
<input type="checkbox"/>	Credit 5.1 Stormwater Design, Quantity Control	1

Energy & Atmosphere		17 Points
<input type="checkbox"/>	Prereq 1 Fundamental Commissioning of the Building Energy Systems	Required
<input type="checkbox"/>	Prereq 2 Minimum Energy Performance	Required
<input type="checkbox"/>	Prereq 3 Fundamental Refrigerant Management	Required
<input type="checkbox"/>	Credit 1 Optimize Energy Performance	1 to 10
<input type="checkbox"/>	Credit 2 On-Site Renewable Energy	1 to 3
<input type="checkbox"/>	Credit 3 Enhanced Commissioning	1
<input type="checkbox"/>	Credit 4 Enhanced Refrigerant Management	1
<input type="checkbox"/>	Credit 5 Measurement & Verification	1
<input type="checkbox"/>	Credit 6 Green Power	1

continued...

### Water Efficiency

### 5 Possible Points

Credit 1.1	<b>Water Efficient Landscaping</b> , Reduce by 50%	1
Credit 1.2	<b>Water Efficient Landscaping</b> , No Potable or No Irrigation	1
Credit 2	<b>Innovative Wastewater Technology</b>	1
Credit 3.1	<b>Water Use reduction</b> , 20% Reduction	1
Credit 3.2	<b>Water Use reduction</b> , 30% Reduction	1



# Design Considerations



**Pervious Concrete (20% +/- Void)**

**Recharge Bed (40% Void Stone)**

**Non-woven Geo-textile**

**Well Draining Soil (1/2\" + per. hr.)**



The diagram shows a vertical cross-section of a drainage system. At the top is a solid blue layer. Below it is a grey, textured layer. A thin black line separates this from a brown, fibrous-looking layer. The bottom portion of the diagram is a light brown, textured area.

**Pervious Concrete (20% +/- Void)**

**Recharge Bed (40% Void Stone)**

**Non-woven Geo-textile**

**Poorly Draining Soil**



**Pervious Concrete (20% +/- Void)**

**Recharge Bed (40% Void Stone)**

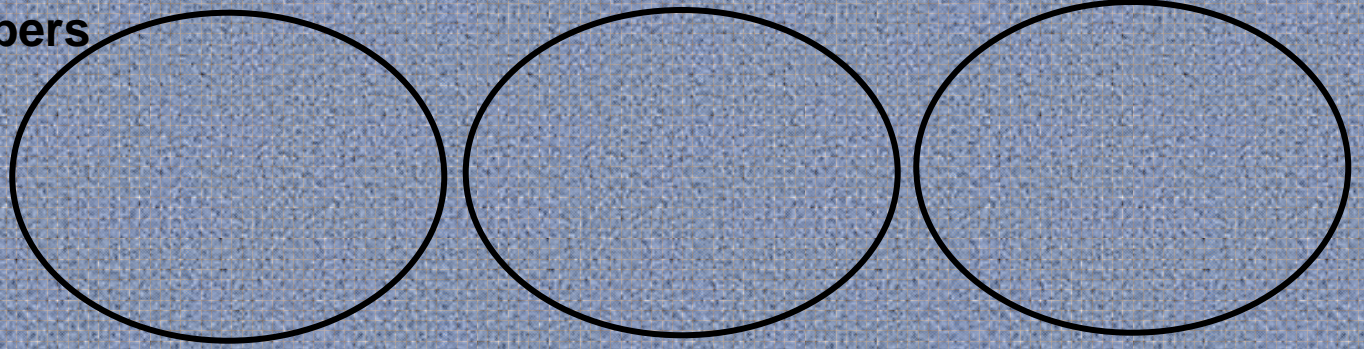
**Non-woven Geo-textile**

**Poorly Draining Soil**

**Pervious Concrete (20% +- Void)**

**Recharge Bed (40% Void Stone)**

**w/ Stormwater Chambers**



**Non-woven Geo-textile**

**Poorly Draining Soil**

# Hydrologic Analysis Software



Pervious Concrete:  
Hydrological Design  
and Resources



Concrete  
Thinking  
for a sustainable world



Portland Cement Association



NRMCA  
NATIONAL READY MIXED  
CONCRETE ASSOCIATION



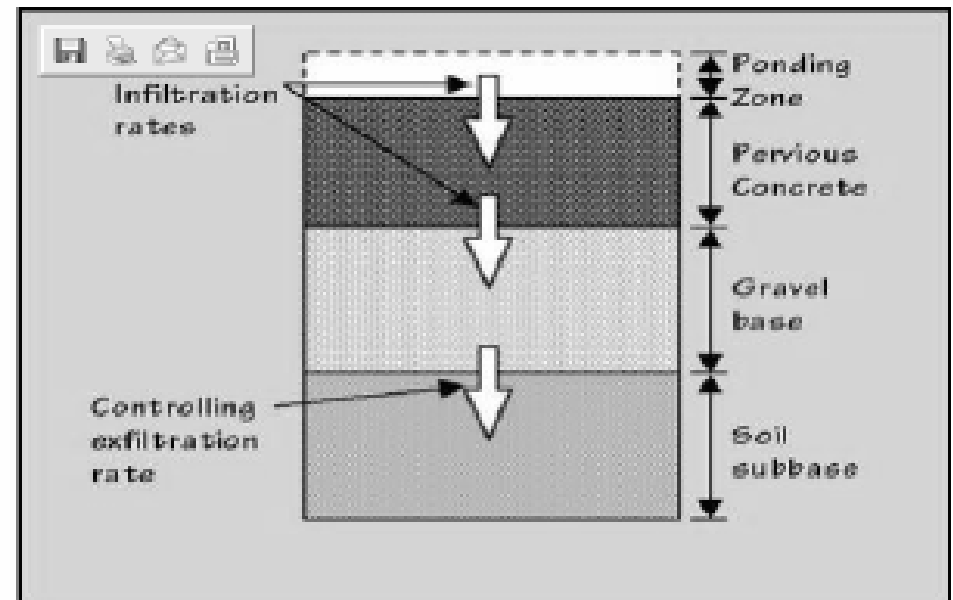
[WWW.NRMCA.ORG](http://WWW.NRMCA.ORG)

# Hydrologic Software

- May be used as a design aid
- Provide preliminary designs for engineers
- Assist permit-granting agencies in verifying conformity to established stormwater runoff constraints

# Passive Mitigation

- Used to reduce quantity of impervious surface by replacing w/ pervious
- Can capture much, if not all, first flush
- Not intended to offset excess runoff from adjacent impervious surfaces

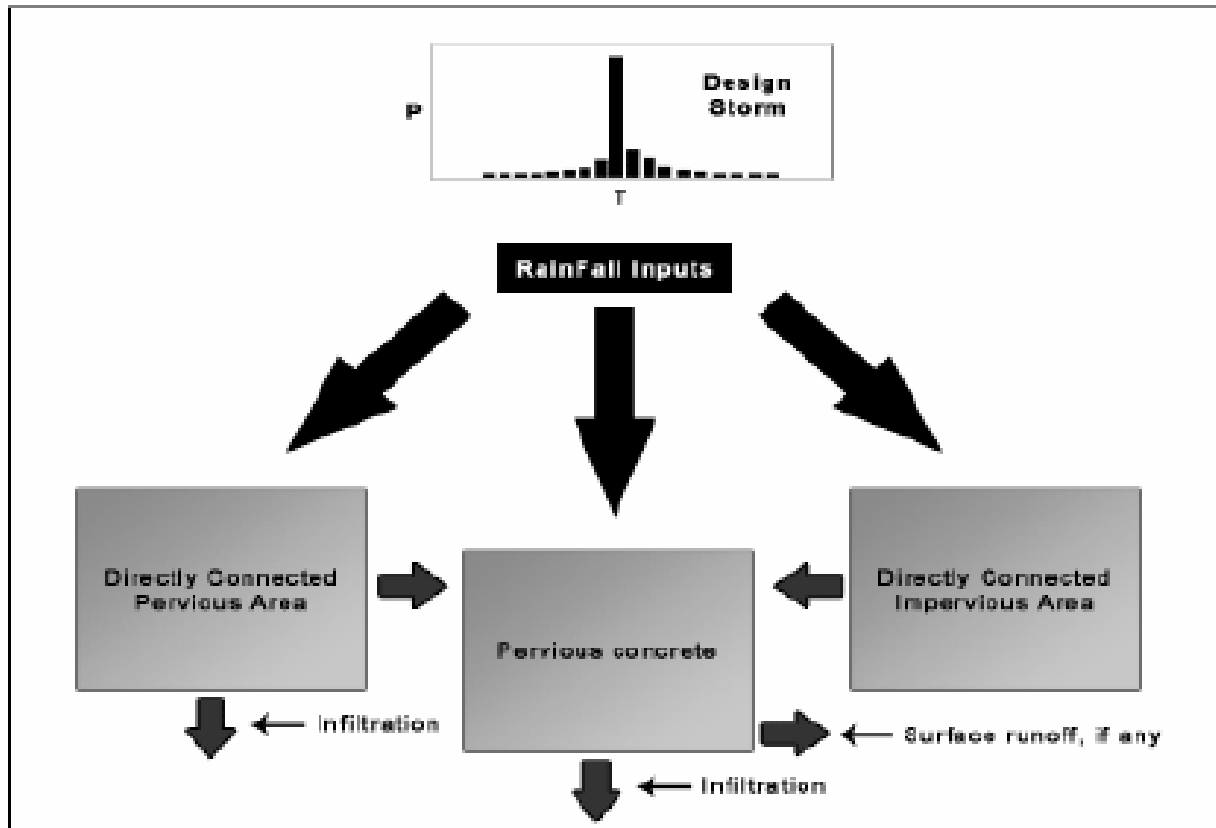


# Active Mitigation

- Designed to maintain total runoff of a site at some specified level
- Must accommodate runoff from a much larger area
- Used when pervious concrete system is intended to capture a sizeable portion of the runoff from other areas
  - Buildings
  - Impervious pavements
  - Traffic islands
  - Buffer zones



# Active Mitigation



# System Performance Goals

- Have the pervious concrete system capture all of the stormwater resulting from rain falling on pavement surfaces (passive)
- Have the pervious concrete system capture not only the rain that falls directly on the pavement, but also from directly connected sections of impervious areas (active)
- Have the pervious concrete system reduce total runoff to a target value
  - Based on conditions of the site
  - Established by engineer and/or permitting agency

# How the program works

- Estimates the volume of rainfall on the site in an appropriate design storm
- Estimates the volume of stormwater stored and infiltrated
- Estimates potential runoff
- Thereby determining if capacity of pervious concrete system is adequate

# Navigating Through the Hydrologic Software



Microsoft Excel - Crmca.xls

File Edit View Insert Format Tools Data Window Help Acrobat

Font: Arial, Size: 9, Bold, Italic, Underline, Paragraph: \$ % +

Sheet: C10



Home



Data Input Sheet



Results



Instructions,  
Rainfall Info,  
SCS Curve  
Numbers

# Pervious Concrete Spreadsheet For Hydrologic Analysis and Design

## Overview

Click "Data Input Sheet" to begin entering in values.



Data Input Sheet

You can always click the top Left "Home Icon" to return to this page.

Contact:  
**Carolinan Ready Mixed Concrete Association**  
1805 J. N. Pease Place - Charlotte, NC 28262  
V: (704) 717-9199 F: (704) 717-8688  
email: info@crmca.com

## Help

The following Documents will open in a Web Browser



Home



Data Input Sheet



Results



Instructions,  
Rainfall Info,  
SCS Curve  
Numbers

Instructions

Technical Paper NO. 40  
Rainfall Frequency Atlas of  
the Eastern United States

SCS Curve Numbers for  
various cover conditions

## Data Input Sheet

Application: Permeable Paving from Cell to Cell

<b>Project Details</b>	
Project:	Home Depot
Designer:	MZ
Date Run:	11/16/05

Data Input Sheet

<b>Pervious concrete</b>	
Thickness	6 in
Surface area	43,560 sq ft
Porosity	15 %
<b>Gravel base</b>	
Thickness	6 in
Porosity	40 %
Ponding limit	0 in
Exfiltration rate	0.010 in/hr
<b>Impervious surface</b>	
Surface area	43,560 sq ft
<b>Off-site drainage</b>	
Area	0 sq ft
CN	0

24-hr Precipitation	3.5 in
Location	Suwanee GA
Return period	2 yr

<b>Design Aim</b>	
Target CN	72

After you have completed entering the above data, click the Results Button:



Results



Home



Data Input Sheet



Results



Instruction  
s,  
Rainfall  
Info,  
SCS Curve  
Numbers

# Thickness Design Guidelines

- 6"
  - Light-duty / standard-duty parking lots
  - Residential driveways
- 8"
  - Residential streets
  - Commercial driveways
  - Heavier-duty parking lots





Home



Data Input Sheet



Results



Instruction  
\*,  
Rainfall  
Info,  
SSS Curve  
Numbers

## Data Input Sheet

Result of Run: Press Tab to move from Cell to Cell

### Project Details

Project:

Designer:

Date Run:

### Pervious concrete

Thickness  in

Surface area  sq ft

Porosity  %

### Gravel base

Thickness  in

Porosity  %

### Ponding limit

in

### Exfiltration rate

in/hr

### Impervious surface

Surface area  sq ft

### Off-site drainage

Area  sq ft

CN

24-hr Precipitation  in

Location

Return period  yr

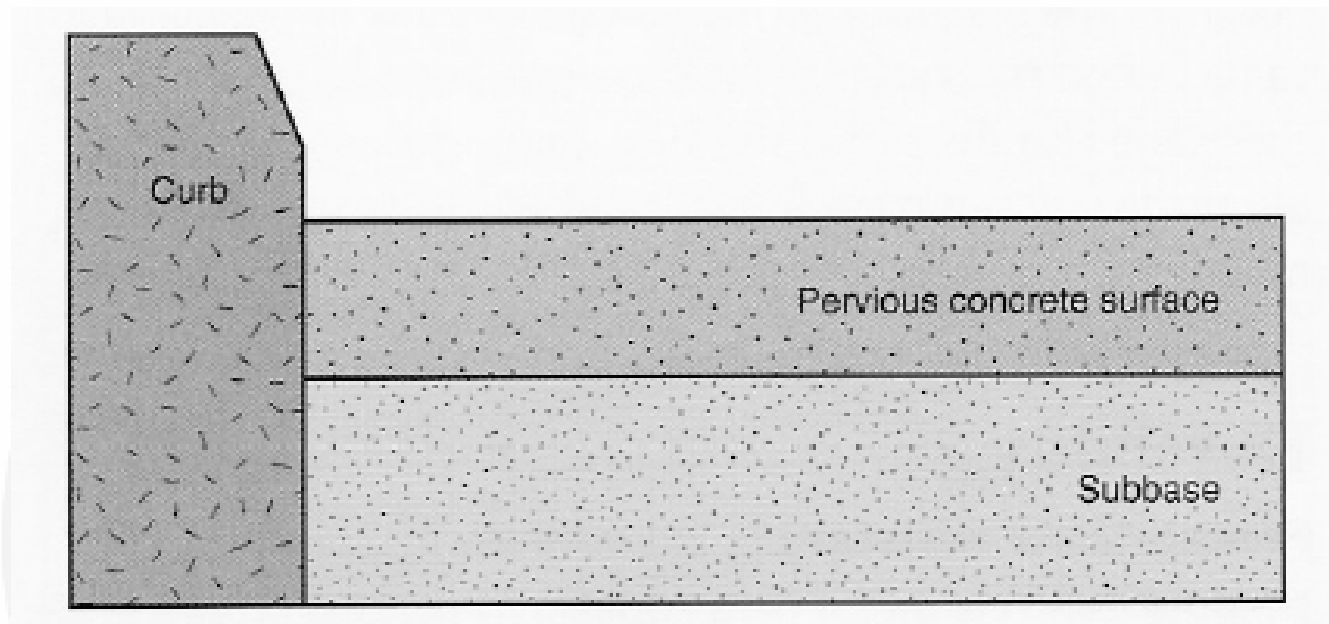
### Design Aim

Target CN

After you have completed entering the above data, click the Results Button:



Results



- Ponding limit allows for use of area above pavement surface, contained within confines off curb, to be included in calculations of temporary storage capacity



Home



Data Input Sheet



Results



Instruction  
\*,  
Rainfall  
Info,  
SSS Curve  
Numbers

## Data Input Sheet

Result of Run: Press Tab to move from Cell to Cell

### Project Details

Project:

Designer:

Date Run:

### Pervious concrete

Thickness  in

Surface area  sq ft

Porosity  %

### Gravel base

Thickness  in

Porosity  %

### Ponding limit

in

### Exfiltration rate

in/hr

### Impervious surface

Surface area  sq ft

### Off-site drainage

Area  sq ft

CN

24-hr Precipitation  in

Location

Return period  yr

### Design Aim

Target CN

After you have completed entering the above data, click the Results Button:



Results

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# Exfiltration Rates

- Malcolm says;
  - In sandy soils, use 0.5 to 1.0 in/hr
  - In silty soils, use 0.1 in/hr
  - In clayey soils, use 0.01 in/hr

# Calculating for Underground Stormwater Chambers

- Assume volume of tanks is 100% void
- Stone base is 40% void
- Calculate weighted average void for tanks and stone base
- Enter this number as stone base void



Home



Data Input Sheet



Results



Instruction  
\*,  
Rainfall  
Info,  
SSS Curve  
Numbers

## Data Input Sheet

Result of Run: Press Tab to move from Cell to Cell

### Project Details

Project:

Designer:

Date Run:

### Pervious concrete

Thickness  in

Surface area  sq ft

Porosity  %

### Gravel base

Thickness  in

Porosity  %

### Ponding limit

in

### Exfiltration rate

in/hr

### Impervious surface

Surface area  sq ft

### Off-site drainage

Area  sq ft

CN

24-hr Precipitation  in

Location

Return period  yr

### Design Aim

Target CN

After you have completed entering the above data, click the Results Button:



Results

# Active or Passive Mitigation?

- Calculate impervious surface on-site
- Calculate adjacent pervious area runoff
- Calculate adjacent impervious area runoff

A1



Analysis Start



Data Input Sheet



Results



Rainfall Info



SCS Curve Numbers



Help

## SCS Curve Numbers for Various Cover Conditions

Cover Description	Hydrologic Soil Group					% Impervious
	A	B	C	D		
Developed urban areas						
Open space						
Poor condition (<50% grass)	68	79	86	89		
Fair condition (50-75% grass)	49	69	79	84		
Good condition (>50% grass)	39	61	74	80		
Impervious areas						
Pavement, roofs	98	98	98	98		
Gravel	76	85	89	91		
Dirt	72	82	87	89		
Urban districts						
Commercial and business	89	92	94	95	85	
Industrial	81	88	91	93	72	
Residential areas						
(by lot size)						
1/8 acre (town houses, condos)	77	85	90	92	65	
1/4 acre	61	75	83	87	38	
1/3 acre	57	72	81	85	30	
1/2 acre	54	70	80	85	25	
1 acre	51	68	79	84	20	
2 acres	46	65	77	82	12	
Agricultural areas						
Pasture, grassland						
Poor	88	79	86	89		





Home



Data Input Sheet



Results



Instruction  
\*,  
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Numbers

## Data Input Sheet

Result of Run: Press Tab to move from Cell to Cell

### Project Details

Project:

Designer:

Date Run:

### Pervious concrete

Thickness  in

Surface area  sq ft

Porosity  %

### Gravel base

Thickness  in

Porosity  %

### Ponding limit

in

### Exfiltration rate

in/hr

### Impervious surface

Surface area  sq ft

### Off-site drainage

Area  sq ft

CN

24-hr Precipitation  in

Location

Return period  yr

### Design Aim

Target CN

After you have completed entering the above data, click the Results Button:









Results

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# Storm Event

- Usually 2-yr event
- Suggest checking 5-yr event
- Program pre-loaded with data from US Weather Service

-  Analysis Start
-  Data Input Sheet
-  Results
-  Rainfall Info
-  SCS Curve Numbers
-  Help

## Rainfall Information

**24 Hour Precipitation for 2-yr and 10-yr storms  
for all 50 states measured in inches**

Alabama	2-year	10-year
Birmingham, AL	4.11	5.97
Montgomery, AL	4.55	6.64
Mobile, AL	5.89	9.12
Huntsville, AL	3.87	4.43
Tuscaloosa, AL	4.41	6.36
Hoover, AL	4.25	6.28
Dothan, AL	4.78	7.20
Decatur, AL	3.84	4.52
Florence, AL	3.91	5.45
Troy, AL	4.62	6.95

Alaska	2-year	10-year
Anchorage, AK	1.50	2.50
Nome, AK	1.50	2.20
Fairbanks, AK	1.24	2.10
Kodiak, AK	3.50	5.00
Juneau, AK	2.50	4.00

Arizona	2-year	10-year
Flagstaff, AZ	1.86	2.69
Alpine, AZ	2.01	2.83
Kingman, AZ	1.58	2.62



Home



Data Input Sheet



Results



Instruction  
\*,  
Rainfall  
Info,  
SSS Curve  
Numbers

## Data Input Sheet

Result of Run: Press Tab to move from Cell to Cell

### Project Details

Project:

Designer:

Date Run:

### Pervious concrete

Thickness  in

Surface area  sq ft

Porosity  %

### Gravel base

Thickness  in

Porosity  %

### Ponding limit

in

### Exfiltration rate

in/hr

### Impervious surface

Surface area  sq ft

### Off-site drainage

Area  sq ft

CN

24-hr Precipitation  in

Location

Return period  yr

### Design Aim

Target CN

After you have completed entering the above data, click the Results Button:



Results

# Design Aim

- Input target curve number
- Represents the permissible runoff
- Useful where post-construction CN must meet certain design criteria with regard to pre-construction CN



Home



Data Input Sheet



Results



Instruction  
\*,  
Rainfall  
Info,  
SSS Curve  
Numbers

### Data Input Sheet

Result of Run: Press Tab to move from Cell to Cell

#### Project Details

Project:

Designer:

Date Run:

#### Pervious concrete

Thickness  in

Surface area  sq ft

Porosity  %

#### Gravel base

Thickness  in

Porosity  %

#### Ponding limit

in

#### Exfiltration rate

in/hr

#### Impervious surface

Surface area  sq ft

#### Off-site drainage

Area  sq ft

CN

24-hr Precipitation  in

Location

Return period  yr

#### Design Aim

Target CN

After you have completed entering the above data, click the Results Button:



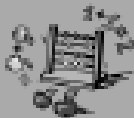
Results

## Results

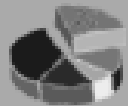
Select an object from below to view



Home



Data Input Sheet



Results



Instructions,  
Rainfall Info,  
SCS Curve  
Numbers

Results Sheet

Graph Sheet

Simulation Sheet

Reference Storms Sheet

Print

# Results Sheet

Project: **Home Depot**

Designer: **RMZ**



Values shown in blue are user inputs.  
Values shown in red are computed results.  
See section notes below.

Run date: **7/16/05**

### Configuration

Perforated concrete

Thickness: **6** in  
Surface area: **43,560** sq ft  
Porosity: **10** %

Gravel base

Thickness: **4** in  
Porosity: **40** %

Ponding limit

**0** in

Evaporation rate

**0.100** in/d

Impermeable surface

Surface area: **43,560** sq ft

Off-site drainage

Area: **0** sq ft  
CN: **0**

24-hr Precipitation	<b>3.1</b> in
Location	<b>Your Location</b>
Return period	<b>2</b> yr

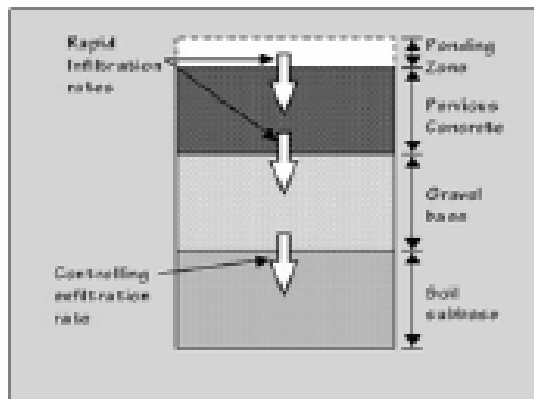
Design aim	Target CN: <b>72</b>
	Allowable runoff: <b>1.12</b> in

### Summary of results

Effective CN	<b>72</b>
Estimated runoff (5 days)	<b>1.12</b> in
Available storage used	<b>100</b> %
Number of layers of ponding	<b>0</b>
Max ponding depth	<b>0.0</b> in
Available storage after 3d in	<b>5</b> %
Available storage after 5 days	<b>100</b> %
Storage after 5 days	<b>0.0</b> in
Additional time to drain completely	<b>0</b> hr

### Intermediate results

Total drained surface area	<b>67,120</b> sq ft
Storage capacity, perforated concrete	<b>3,287</b> cu ft
Storage capacity, gravel base	<b>5,008</b> cu ft
Storage capacity, ponding	<b>0</b> cu ft
Total stormwater storage	<b>8,295</b> cu ft
Total precip volume	<b>85,410</b> cu ft
5-day infiltration volume	<b>17,297</b> cu ft
Total runoff (overflow)	<b>6,813</b> cu ft
Water stored after 5 days	<b>0</b> cu ft
Water balance error	<b>0.0</b> cu ft



### General notes

All data are assumed. Formulas and procedures are those used for the design of stormwater management systems. Designers must verify results for their specific site and conditions.

Caution: This spreadsheet is intended for study purposes to illustrate concepts and is not intended for use in the design of stormwater management systems. Designers must verify results for their specific site and conditions.

CRMCA.ORG





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# Designing for Special Considerations

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Freeze-Thaw

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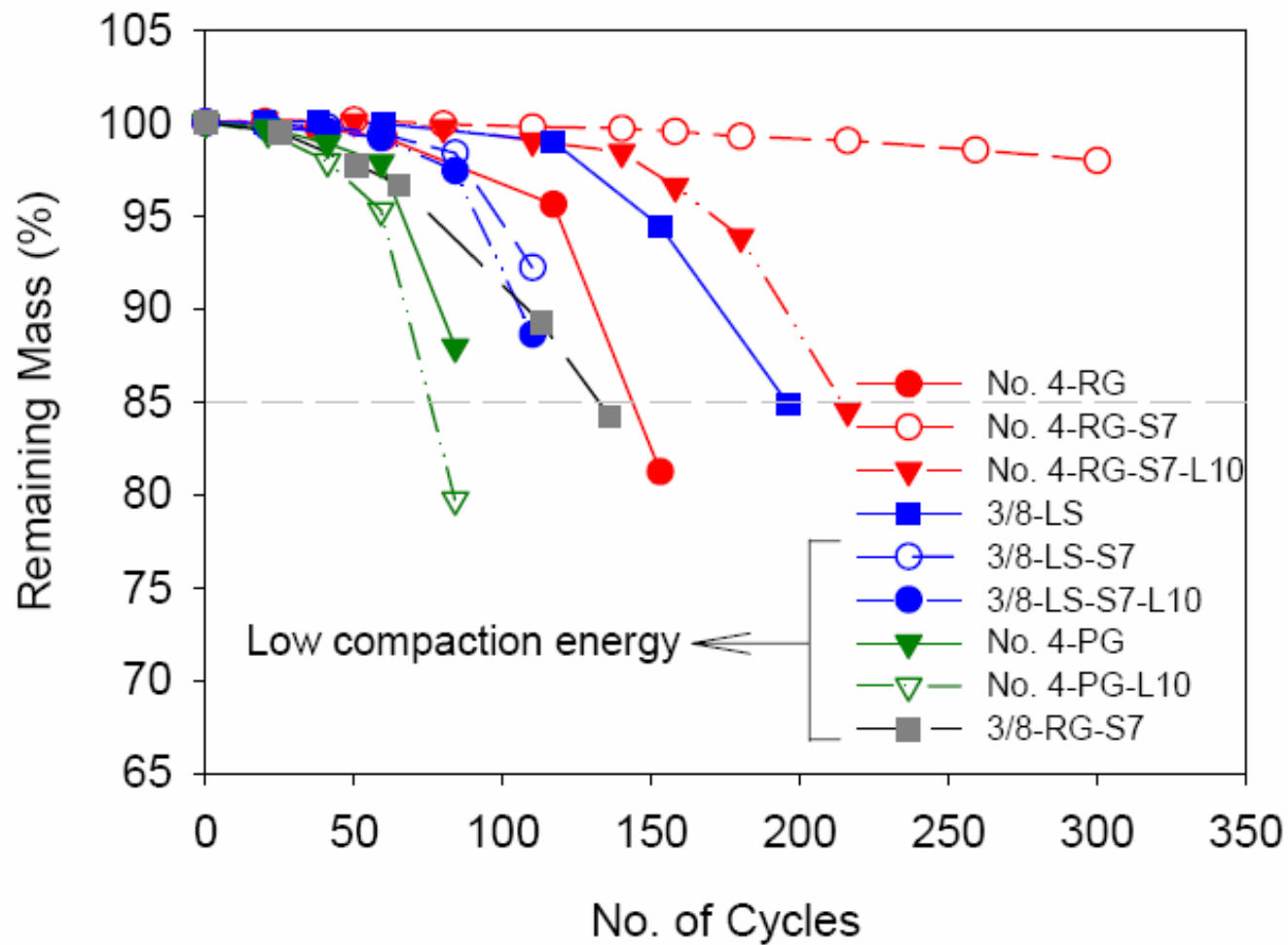
# Iowa State University

- In conjunction with:
  - Center for Transportation Research and Education
  - National Center for Concrete Pavement Technology
- Prepared mixes with varying aggregates, admixtures, etc.

**Table 4. Phase II Mixture Proportions**

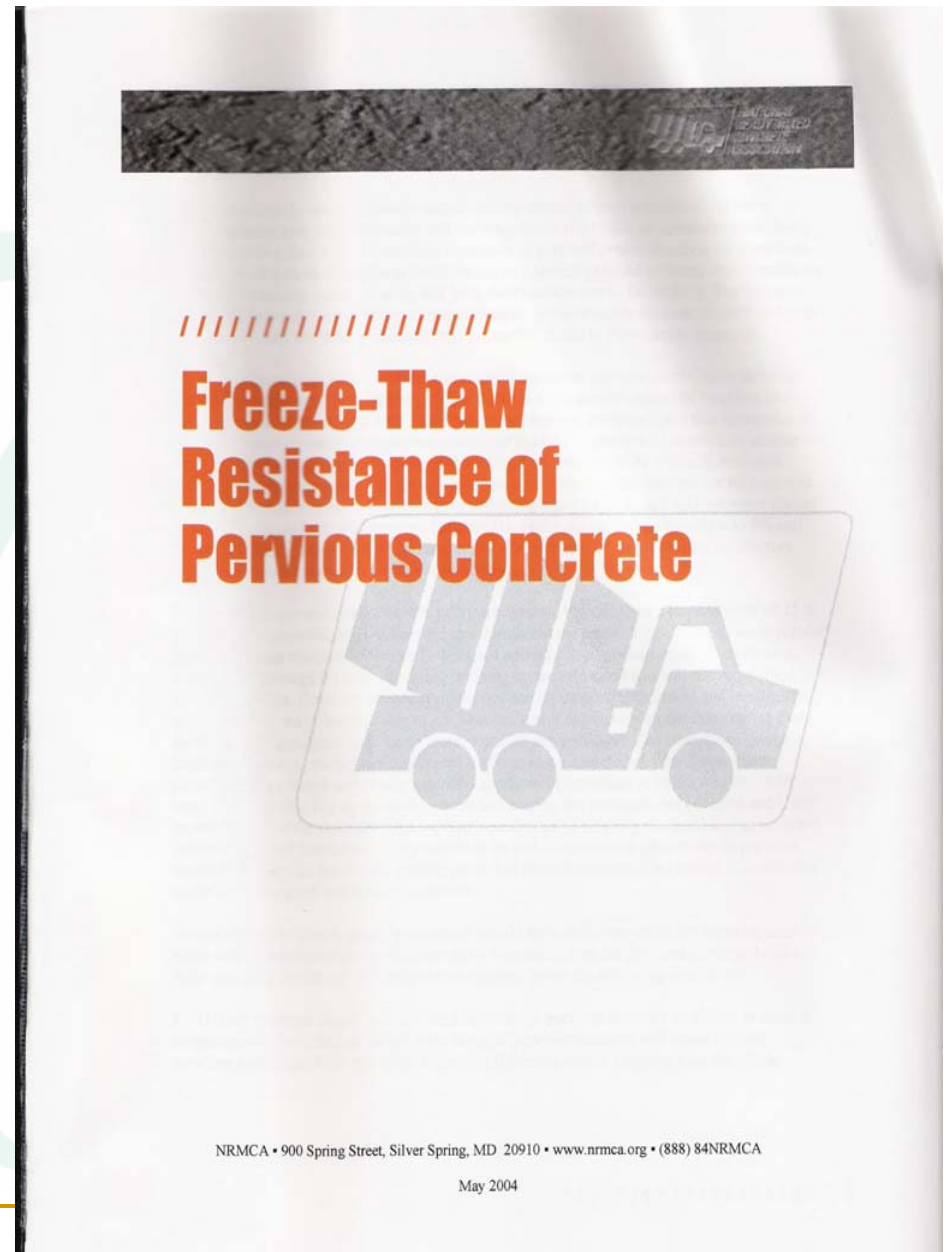
Mix	Aggregate			Unit Weight (lb/CY)					
	Type	Size	PC	Silica Fume	Latex	G	S	Water	Water/Binder
12	River Gravel	#4	571	-	-	2500	168	154	0.27
10	River Gravel	#4	525	-	52.5	2700	-	116	0.27
8	River Gravel	#4	520	-	52	2500	168	114	0.22
13	River Gravel	#4	542.5	-	28.5	2500	168	130	0.24
14	River Gravel	#4	485.4	-	85.6	2500	168	107	0.22
19	River Gravel	3/8"	571	-	-	2500	168	154	0.27
5	River Gravel	3/8"	522.5	27.5	-	2700	-	149	0.27
11	River Gravel	3/8"	520	52	-	2500	168	114	0.27
4	Limestone	3/8"	522.5	27.5	-	2700	-	149	0.27
16	Limestone	3/8"	571	-	57.1	2500	168	126	0.22
17	Limestone	3/8"	600	-	60	2500	200	132	0.22

**3400 psi @ 7 days, 3800 psi @ 28 days for this mix**  
**Permeability is over 300 gallons per hour**



Samples have passed 300 cycles with approximately 2% loss of mass

- Study conducted by NRMCA Results available at [www.nrmca.org](http://www.nrmca.org)



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# Freeze-Thaw Resistance

- Depends on saturation level
- Avoid critical saturation
  - Design
    - Infiltration System
    - Secret of success is to provide the water a place to go
  - Maintenance
    - Cleaning, as needed, in severe climates

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# Designing for Special Considerations

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## Heavy Traffic

# Shelter Systems Ltd.

## Westminster, MD

- Pavement used as staging area for completed truss systems
- Required heavy duty pavement
  - 30 to 40 trucks per day





# Shelter Systems Ltd.

## Westminster, MD

- R/M adjusted mix
- Added 500 lbs. fine agg. per CY
- Placed with ABG dual-compaction paver
- Rolled with small static roller
- Flexural strength 650 psi (7 days)



# Shelter Systems Ltd.

## Westminster, MD

- Approximately 8 acres of pavement
- Mix design can accommodate 80" of rain per hour
- 10 times intensity of 100 year rainfall event!



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# ACI 522 Pervious Concrete Guide to Specification

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# ACI 522 – Pervious Concrete

- Specification Guide Document in Final Review
- Performance specification
- Provides Guidelines for
  - Quality Assurance
    - Materials
    - Testing
  - Placement

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## Section 1.6: Quality Assurance

**1.6.1.1 Contractor qualification** - Unless otherwise approved by Architect/Engineer, Contractor shall provide evidence of employment of one **(1) NRMCA certified Pervious Concrete Craftsman** who must be on site, overseeing each placement crew, during all concrete placement, or the contractor shall provide evidence of employment of five **(5) NRMCA certified Pervious Concrete Technicians**, who have received hands-on training in the construction of pervious concrete pavements, and who must be on site, working as members of each placement crew, during all concrete placement, or, with the approval of Architect/Engineer, contractor may provide written evidence of project experience and proficiency in successfully completing pervious concrete pavement construction, and submit evidence of completion of a pervious concrete craftsman certification program.

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# NRMCA Recommended Addendums to Specification

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## Section 1.6: Quality Assurance

**1.6.1.2 Concrete Producer qualification** – Unless otherwise approved by Architect/Engineer, ready mixed pervious concrete **shall be produced and provided by an NRMCA Certified plant.** If, rather than ready mixed pervious concrete, a volumetric mobile mixer is used to produce the pervious concrete, the mixer(s) must conform to the standards of the Volumetric Mixer Manufacturers Bureau (VMMB), to be verified by a current VMMB conformance plate affixed to the volumetric mixer equipment.

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## Section 1.6: Quality Assurance

**1.6.1.2 Concrete Producer qualification** – Unless otherwise approved by Architect/Engineer, ready mixed pervious concrete shall be produced and provided by an NRMCA Certified plant. If, rather than ready mixed pervious concrete, a **volumetric mobile mixer** is used to produce the pervious concrete, the mixer(s) **must conform to the standards of the Volumetric Mixer Manufacturers Bureau (VMMB)**, to be verified by a current VMMB conformance plate affixed to the volumetric mixer equipment.



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## Section 1.5; Submittals

**1.5.3.2 Pre-Placement Conference** – A mandatory pre-placement conference will take place including at a minimum, the architect, engineer, general contractor, pervious concrete contractor, concrete supplier, and field testing agency. As a guide for the meeting, a copy of the document ***Checklist for the Concrete Pre-Construction Conference*** (co-published and available from the National Ready Mixed Concrete Association (NRMCA), 900 Spring Street, Silver Spring, MD, (301) 587-1400 **or** the American Society of Concrete Contractors (ASCC), 2025 South Brentwood Boulevard, St Louis, MO, (314) 962-0210), will be used to review all materials and personnel qualifications, concrete production, preparation, placing, curing, and testing procedures.

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# Resources

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# Specifying Pervious Concrete

- ACI 522 Guide Document
- PCA/NRMCA Pervious Concrete Pavements
- PCA/NRMCA Hydrologic Software
- [www.PerviousPavement.org](http://www.PerviousPavement.org)

**Pervious Concrete**  
*When it rains...it drains.*

Home | **NEW Demo Video - Pervious Concrete** | Free Commercial Project & Planning Assistance

**Pervious Concrete Pavement**

Pervious concrete pavement is a unique and effective means to address important environmental issues and support sustainable growth. By capturing stormwater and allowing it to seep into the ground, porous concrete is instrumental in recharging groundwater, reducing stormwater runoff, and meeting U.S. Environmental Protection Agency (EPA) stormwater regulations. In fact, the use of pervious concrete is among the Best Management Practices (BMPs) recommended by the EPA-- and by other agencies and geotechnical engineers across the country-- for the management of stormwater runoff on a regional and local basis. This pavement technology creates more efficient land use by eliminating the need for retention ponds, swales, and other stormwater management devices. In doing so, pervious concrete has the ability to lower overall project costs on a first-cost basis.

In pervious concrete, carefully controlled amounts of water and cementitious materials are used to create a paste that forms a thick coating around aggregate particles. A pervious concrete mixture contains little or no sand, creating a substantial void content. Using sufficient paste to coat and bind the aggregate particles together creates a system of highly permeable, interconnected voids that drains quickly. Typically, between 15% and 25% voids are achieved in the hardened concrete, and flow rates for water through pervious concrete are typically around 480 in./hr (0.34 cm/s, which is 5 gal/ft<sup>2</sup>/min or 200 L/m<sup>2</sup>/min), although they can be much higher. Both the low mortar content and high porosity also reduce strength compared to conventional concrete mixtures, but sufficient strength for many applications is readily achieved.

**NRMCA**  
**PCA**

# Pervious Concrete Contractor Certification Program



NATIONAL READY MIXED CONCRETE ASSOCIATION

Test reference for

## Pervious Concrete Contractor Certification



NRMCA FIELDWORK PROGRAM



# Questions?



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# Thank You!

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Philip Kresge

National Resource Director

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